

# ÖLJYMÄÄRÄÄ MUUTETTU ALKUPERÄISESTÄ



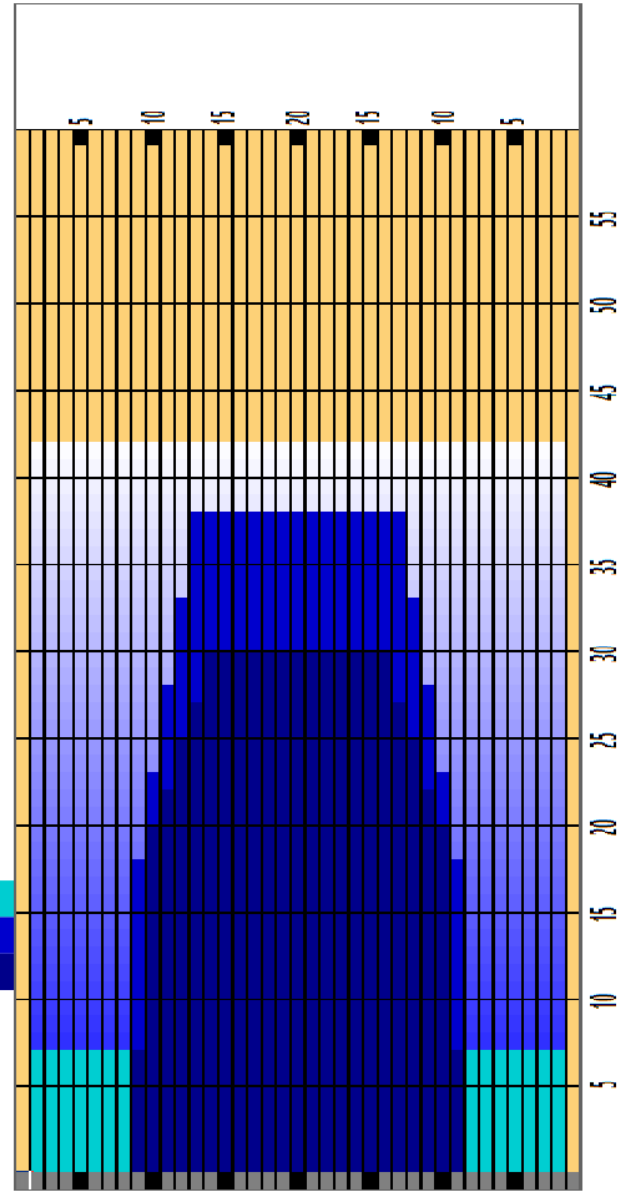
## Gateway Arch



Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	14 ml	Reverse Oil Total	10 ml	Volume Oil Total	24 ml
Tank Configuration	N/A	Tank A Conditioner	CURRENT		

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	45	18	B	148	0.0	7.6	7.6	6660
2	10L	10R	5	45	18	B	105	7.6	20.3	12.7	4725
3	11L	11R	1	50	18	B	19	20.3	22.8	2.5	950
4	12L	12R	1	50	18	B	17	22.8	25.3	2.5	850
5	13L	13R	1	50	18	B	15	25.3	27.8	2.5	750
6	14L	14R	1	50	18	B	13	27.8	30.3	2.5	650
7	2L	2R	0	50	22	B	0	30.3	37.0	6.7	0
8	2L	2R	0	50	26	B	0	37.0	42.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	B	0	42.0	38.0	-4.0	0
2	13L	13R	2	50	18	B	30	38.0	32.9	-5.1	1500
3	12L	12R	2	50	18	B	34	32.9	27.8	-5.1	1700
4	11L	11R	2	45	18	B	38	27.8	22.7	-5.1	1710
5	10L	10R	2	45	18	B	42	22.7	17.6	-5.1	1890
6	9L	9R	5	40	14	B	115	17.6	7.7	-9.9	4600
7	2L	2R	0	40	14	B	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix 4:1 Forward  
 Cleaner Ratio Back End Mix 4:1 Reverse  
 Cleaner Ratio Back End Distance 59 Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

<p> Designed for FLEX | GATEWAY ARCH - 8442 |  
 John Davis, the Founder of Kegel, was from Missouri and used to have a saying; &ldquo;they always like &lsquo;em easy in St. Louis.&rdquo; The Gateway Arch pattern is a tribute to that saying and

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.58	1.93	1.01	1.01	1.93	6.58

